

LUXEON 5050

High efficacy and superior robustness in a multi-die, high power package, enabling cost-effective system design

LUXEON 5050 is a multi-die, high power package that provides high luminance from a super robust package to enable cost effective, single optic and directional fixture designs. LUXEON 5050 uses an industry standard 5050 surface mount package with a small Light Emitting Surface (LES). LUXEON 5050 comes in 70CRI, 80CRI and 90CRI with a wide range of CCTs, and offers hot-color targeting to ensure that the LEDs are within color target at application conditions of 85°C.



FEATURES AND BENEFITS

- Superior lm/W enables outstanding efficacy in end application
- Extremely reliable package design affirms long lifetime in harsh environments ^[1]
- Two voltage configurations are compatible with low cost high efficacy drivers
- Low R_{th} enables effective thermal dissipation design for higher efficiency
- Hot-color targeting ensures color is within ANSI bin at 85°C
- 3-step and 5-step MacAdam ellipse binning structure ensures excellent color uniformity

1. Refer to reliability datasheet for more details.

PRIMARY APPLICATIONS

- High Bay
- Low Bay
- Floodlights
- Wall Pack
- [More...](#)

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General Product Information

Product Test Conditions

LUXEON 5050 LEDs are tested with a 20ms monopulse specified below at a junction temperature, T_j , of 25°C. Forward voltage and luminous flux are binned at a T_j of 25°C, while color is hot-targeted at a T_j of 85°C.

- 160mA - LUXEON 5050 (Round LES) – 24V and LUXEON 5050 (Square LES) – 30V
- 640mA - LUXEON 5050 (Round LES) – 6V
- 800mA - LUXEON 5050 (Square LES) – 6V

Part Number Nomenclature

Part numbers for LUXEON 5050 follow the convention below:

L 1 5 0 – **A A B B** 5 0 **C C** 0 0 0 **D** 0

Where:

- A A** - designates nominal ANSI CCT (22=2200K, 27=2700K, 30=3000K, 35=3500K 40=4000K, 50=5000K, 57=5700K, 65=6500K)
- B B** - designates minimum CRI (70=70CRI, 80=80CRI, 90=90CRI)
- C C** - designates voltage (06=6V, 24=24V, 30=30V)
- D** - designates product type (0=Round LES, S=Square LES)

Therefore, the following part number is used for a LUXEON 5050 Square LES, 3000K 80CRI, 30V:

L 1 5 0 – **3 0 8 0** 5 0 **3 0** 0 0 0 **S** 0

Lumen Maintenance

Please contact your local Sales Representative or Lumileds Technical Solutions Manager for more information about the long-term performance of this product.

Environmental Compliance

Lumileds LLC is committed to providing environmentally friendly products to the solid-state lighting market. LUXEON 5050 is compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely the RoHS Directive 2011/65/EU and REACH Regulation (EC) 1907/2006. Lumileds LLC will not intentionally add the following restricted materials to its products: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

Performance Characteristics

Product Selection Guide

Table 1. Product performance of LUXEON 5050 at specified test current, $T_j=25^\circ\text{C}$.

| PRODUCT | NOMINAL CCT ^[1] | MINIMUM CRI ^[2, 3] | LUMINOUS FLUX ^[2, 3] (lm) | | TYPICAL LUMINOUS EFFICACY (lm/W) | TEST CURRENT (mA) | PART NUMBER | |
|-----------------------------------|----------------------------------|-------------------------------|--------------------------------------|---------|----------------------------------|-------------------|--------------------|--------------------|
| | | | MINIMUM | TYPICAL | | | | |
| LUXEON 5050 (Round LES) 24V | 2200K | 70 | 515 | 550 | 140 | 160 | L150-2270502400000 | |
| | 2700K | 70 | 535 | 605 | 154 | 160 | L150-2770502400000 | |
| | 3000K | 70 | 553 | 625 | 159 | 160 | L150-3070502400000 | |
| | 3500K | 70 | 600 | 635 | 162 | 160 | L150-3570502400000 | |
| | 4000K | 70 | 580 | 655 | 167 | 160 | L150-4070502400000 | |
| | 5000K | 70 | 580 | 655 | 167 | 160 | L150-5070502400000 | |
| | 5700K | 70 | 570 | 650 | 166 | 160 | L150-5770502400000 | |
| | 6500K | 70 | 570 | 650 | 166 | 160 | L150-6570502400000 | |
| | 2200K | 80 | 440 | 475 | 121 | 160 | L150-2280502400000 | |
| | 2700K | 80 | 500 | 550 | 140 | 160 | L150-2780502400000 | |
| | 3000K | 80 | 516 | 590 | 151 | 160 | L150-3080502400000 | |
| | 3500K | 80 | 527 | 595 | 152 | 160 | L150-3580502400000 | |
| | 4000K | 80 | 539 | 615 | 157 | 160 | L150-4080502400000 | |
| | 5000K | 80 | 539 | 615 | 157 | 160 | L150-5080502400000 | |
| | 5700K | 80 | 539 | 615 | 157 | 160 | L150-5780502400000 | |
| | 6500K | 80 | 539 | 615 | 157 | 160 | L150-6580502400000 | |
| | 2700K | 90 | 414 | 475 | 121 | 160 | L150-2790502400000 | |
| | 3000K | 90 | 428 | 490 | 125 | 160 | L150-3090502400000 | |
| | 3500K | 90 | 445 | 510 | 130 | 160 | L150-3590502400000 | |
| | 4000K | 90 | 456 | 530 | 135 | 160 | L150-4090502400000 | |
| | 5000K | 90 | 456 | 530 | 135 | 160 | L150-5090502400000 | |
| | 5700K | 90 | 456 | 530 | 135 | 160 | L150-5790502400000 | |
| | LUXEON 5050 (Round LES) 6V | 2200K | 70 | 515 | 550 | 140 | 640 | L150-2270500600000 |
| | | 2700K | 70 | 535 | 605 | 154 | 640 | L150-2770500600000 |
| 3000K | | 70 | 553 | 625 | 159 | 640 | L150-3070500600000 | |
| 3500K | | 70 | 600 | 635 | 162 | 640 | L150-3570500600000 | |
| 4000K | | 70 | 580 | 655 | 167 | 640 | L150-4070500600000 | |
| 5000K | | 70 | 580 | 655 | 167 | 640 | L150-5070500600000 | |
| 5700K | | 70 | 570 | 650 | 166 | 640 | L150-5770500600000 | |
| 6500K | | 70 | 570 | 650 | 166 | 640 | L150-6570500600000 | |
| 2200K | | 80 | 440 | 475 | 121 | 640 | L150-2280500600000 | |
| 2700K | | 80 | 500 | 550 | 140 | 640 | L150-2780500600000 | |
| 3000K | | 80 | 516 | 590 | 151 | 640 | L150-3080500600000 | |
| 3500K | | 80 | 527 | 595 | 152 | 640 | L150-3580500600000 | |
| 4000K | | 80 | 539 | 615 | 157 | 640 | L150-4080500600000 | |
| 5000K | | 80 | 539 | 615 | 157 | 640 | L150-5080500600000 | |
| 5700K | | 80 | 539 | 615 | 157 | 640 | L150-5780500600000 | |
| 6500K | | 80 | 539 | 615 | 157 | 640 | L150-6580500600000 | |
| 2700K | | 90 | 414 | 475 | 121 | 640 | L150-2790500600000 | |
| 3000K | | 90 | 428 | 490 | 125 | 640 | L150-3090500600000 | |
| 3500K | | 90 | 445 | 510 | 130 | 640 | L150-3590500600000 | |
| 4000K | | 90 | 456 | 530 | 135 | 640 | L150-4090500600000 | |
| 5000K | | 90 | 456 | 530 | 135 | 640 | L150-5090500600000 | |
| 5700K | | 90 | 456 | 530 | 135 | 640 | L150-5790500600000 | |

Table 1 continued on next page:

1. Correlated color temperature is not targeted at $T_j=85^\circ\text{C}$.
2. Luminous flux and CRI are based upon mounted package on highly reflective surface at $T_j=25^\circ\text{C}$. Typical CRI is approximately 2 points higher than the minimum CRI specified, but this is not guaranteed.
3. Lumileds maintains a tolerance of ± 2 on CRI and $\pm 7\%$ on luminous flux measurements.

Table 1. Product performance of LUXEON 5050 at specified test current, $T_j=25^{\circ}\text{C}$, Continued.

| PRODUCT | NOMINAL CCT ^[1] | MINIMUM CRI ^[2, 3] | LUMINOUS FLUX ^[2, 3] (lm) | | TYPICAL LUMINOUS EFFICACY (lm/W) | TEST CURRENT (mA) | PART NUMBER |
|------------------------------------|----------------------------|-------------------------------|--------------------------------------|---------|----------------------------------|--------------------|--------------------|
| | | | MINIMUM | TYPICAL | | | |
| LUXEON 5050 (Square LES) 30V | 2200K | 70 | 621 | 690 | 141 | 160 | L150-22705030000S0 |
| | 2700K | 70 | 693 | 770 | 158 | 160 | L150-27705030000S0 |
| | 3000K | 70 | 720 | 800 | 164 | 160 | L150-30705030000S0 |
| | 3500K | 70 | 729 | 810 | 166 | 160 | L150-35705030000S0 |
| | 4000K | 70 | 743 | 825 | 169 | 160 | L150-40705030000S0 |
| | 5000K | 70 | 743 | 825 | 169 | 160 | L150-50705030000S0 |
| | 5700K | 70 | 738 | 820 | 168 | 160 | L150-57705030000S0 |
| LUXEON 5050 (Square LES) 6V | 6500K | 70 | 720 | 800 | 164 | 160 | L150-65705030000S0 |
| | 2200K | 70 | 621 | 690 | 141 | 800 | L150-22705006000S0 |
| | 2700K | 70 | 693 | 770 | 158 | 800 | L150-27705006000S0 |
| | 3000K | 70 | 720 | 800 | 164 | 800 | L150-30705006000S0 |
| | 3500K | 70 | 729 | 810 | 166 | 800 | L150-35705006000S0 |
| | 4000K | 70 | 743 | 825 | 169 | 800 | L150-40705006000S0 |
| | 5000K | 70 | 743 | 825 | 169 | 800 | L150-50705006000S0 |
| 5700K | 70 | 738 | 820 | 168 | 800 | L150-57705006000S0 | |
| 6500K | 70 | 720 | 800 | 164 | 800 | L150-65705006000S0 | |

Notes for Table 1:

1. Correlated color temperature is not targeted at $T_j=85^{\circ}\text{C}$.
2. Luminous flux and CRI are based upon mounted package on highly reflective surface at $T_j=25^{\circ}\text{C}$. Typical CRI is approximately 2 points higher than the minimum CRI specified, but this is not guaranteed.
3. Lumileds maintains a tolerance of ± 2 on CRI and $\pm 7\%$ on luminous flux measurements.

Optical Characteristics

Table 2. Optical characteristics for LUXEON 5050 at test current, $T_j=25^{\circ}\text{C}$.

| PART NUMBER | TYPICAL TOTAL INCLUDED ANGLE ^[1] | TYPICAL VIEWING ANGLE ^[2] |
|--------------------|---|--------------------------------------|
| L150-xxxx50xx000x0 | 138° | 116° |

Notes for Table 2:

1. Total angle at which 90% of total luminous flux is captured.
2. Viewing angle is the off axis angle from the LED centerline where the luminous intensity is $\frac{1}{2}$ of the peak value.

Electrical and Thermal Characteristics

Table 3. Electrical and thermal characteristics for LUXEON 5050 at test current, $T_j=25^{\circ}\text{C}$.

| PART NUMBER | FORWARD VOLTAGE ^[1] (V_f) | | | TYPICAL TEMPERATURE COEFFICIENT OF FORWARD VOLTAGE ^[2] (mV/°C) | TYPICAL THERMAL RESISTANCE—JUNCTION TO SOLDER PAD (°C/W) |
|--------------------|--|---------|---------|---|--|
| | MINIMUM | TYPICAL | MAXIMUM | | |
| L150-xxxx502400000 | 23.5 | 24.5 | 26.5 | -12 | 2.4 |
| L150-xxxx500600000 | 5.8 | 6.1 | 6.6 | -3 | 2.4 |
| L150-xxxx5030000S0 | 29.0 | 30.5 | 32.0 | -15 | 1.4 |
| L150-xxxx5006000S0 | 5.8 | 6.1 | 6.6 | -3 | 1.4 |

Notes for Table 3:

1. Lumileds maintains a tolerance of $\pm 1\%$ on forward voltage measurements.
2. Measured between 25°C and 85°C .

Absolute Maximum Ratings

Table 4. Absolute maximum ratings for LUXEON 5050.

| PARAMETER | MAXIMUM PERFORMANCE |
|--|--|
| DC Forward Current ^[1,2] | 240mA for L150-xxxx502400000 800mA for L150-xxxx500600000 240mA for L150-xxxx5030000S0 1000mA for L150-xxxx5006000S0 |
| Peak Pulsed Forward Current ^[1,3] | 300mA for L150-xxxx502400000 1000mA for L150-xxxx500600000 300mA for L150-xxxx5030000S0 1250mA for L150-xxxx5006000S0 |
| LED Junction Temperature ^[1] (DC & Pulse) | 125°C |
| ESD Sensitivity (ANSI/ESDA/JEDEC JS-001-2012) | Class 2 |
| Operating Case Temperature ^[1] | 105°C |
| LED Storage Temperature | -40°C to 105°C |
| Allowable Reflow Cycles | 3 |
| Reverse Voltage ($V_{reverse}$) | LUXEON LEDs are not designed to be driven in reverse bias |

Notes for Table 4:

1. Proper current derating must be observed to maintain the junction temperature below the maximum allowable junction temperature.
2. Residual periodic variations due to power conversion from alternating current (AC) to direct current (DC), also called "ripple," are acceptable if the following conditions are met:
 - The frequency of the ripple current is 100Hz or higher
 - The average current for each cycle does not exceed the maximum allowable DC forward current
 - The maximum amplitude of the ripple does not exceed the maximum peak pulsed forward current
3. At 10% duty cycle with pulse width of 10ms.

Characteristic Curves

Spectral Power Distribution Characteristics

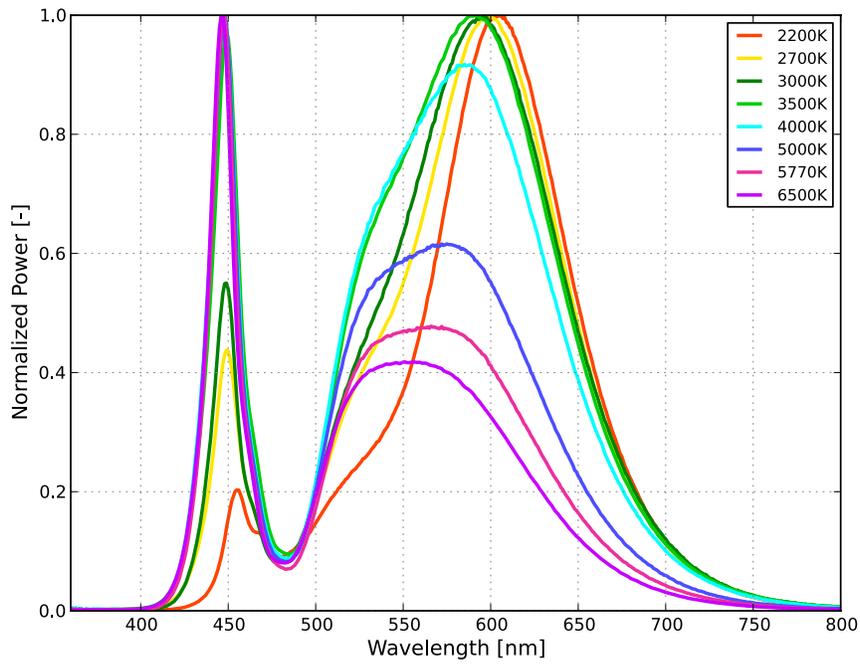


Figure 1a. Typical normalized power vs. wavelength for L150-xx7050xx000x0 at test current, $T_j=25^\circ\text{C}$.

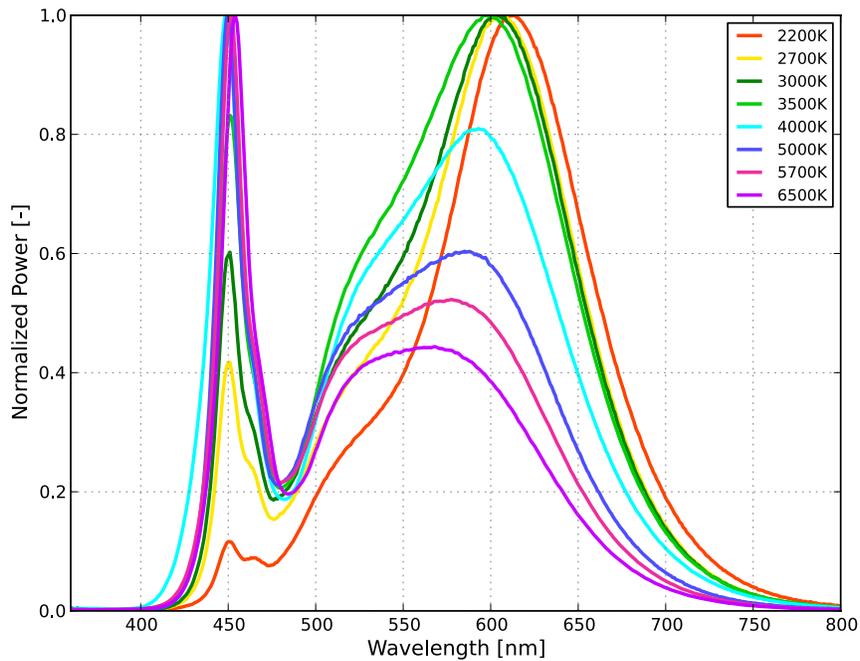


Figure 1b. Typical normalized power vs. wavelength for L150-xx8050xx00000 at test current, $T_j=25^\circ\text{C}$.

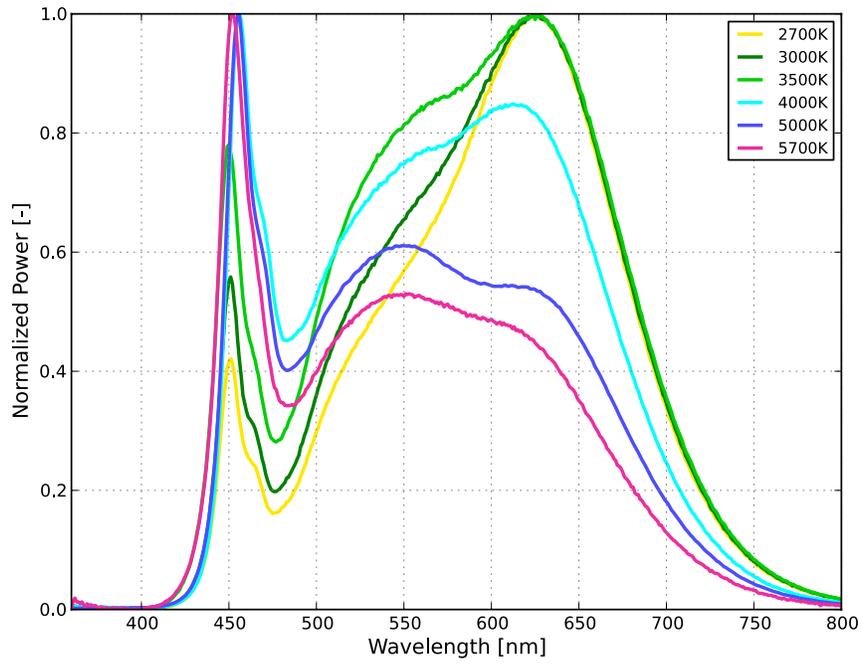


Figure 1c. Typical normalized power vs. wavelength for L150-xx9050xx00000 at test current, $T_j=25^\circ\text{C}$.

Light Output Characteristics

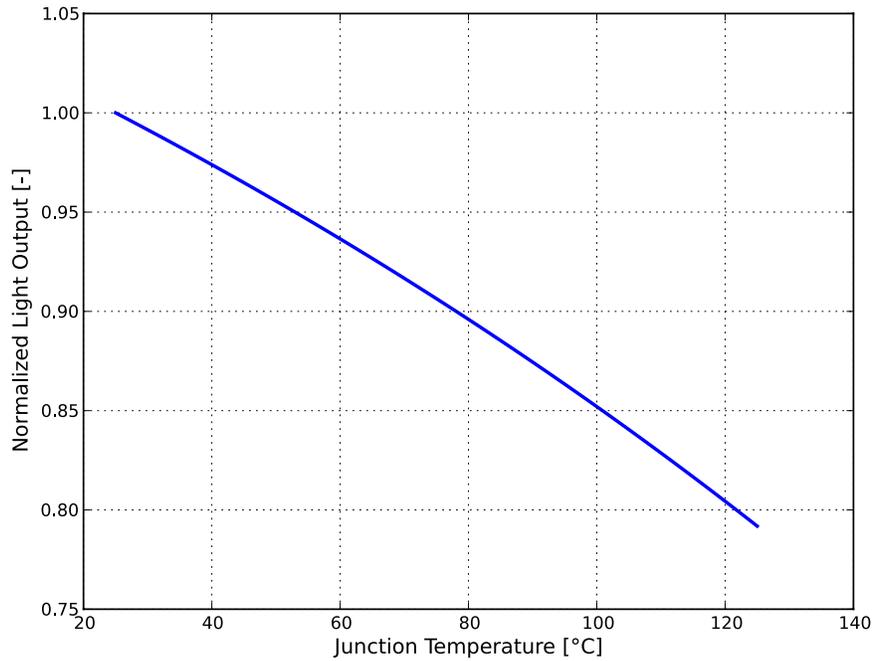


Figure 2. Typical normalized light output vs. junction temperature for L150-xxx50xx000x0 at specified test current.

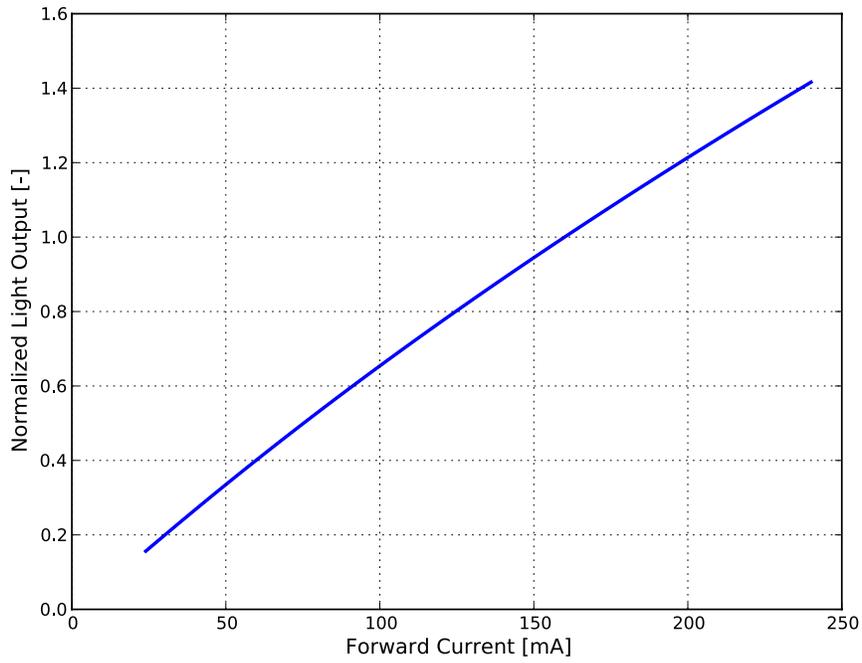


Figure 3a. Typical normalized light output vs. forward current for L150-xxxx50xx000x0, $T_j=25^\circ\text{C}$.

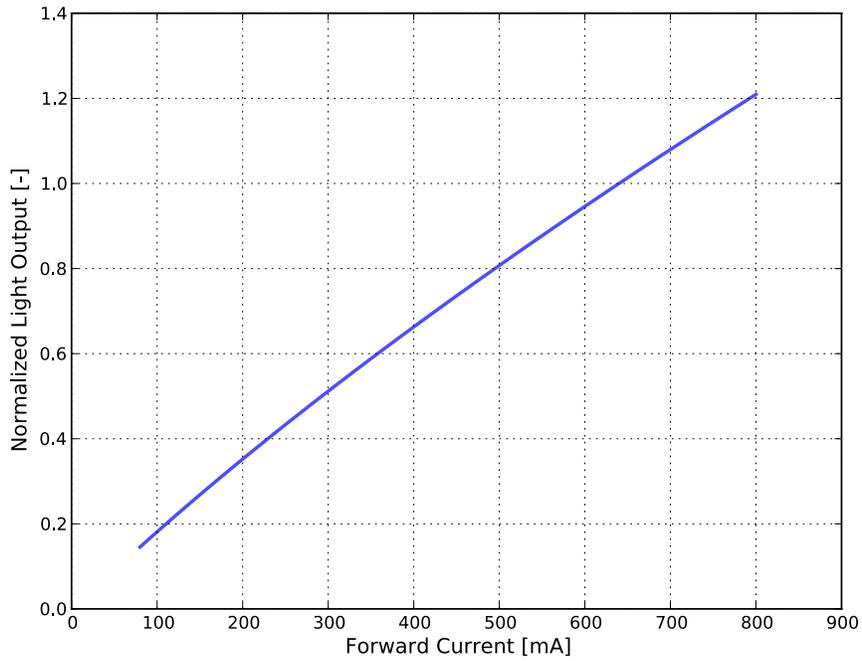


Figure 3b. Typical normalized light output vs. forward current for L150-xxxx500600000, $T_j=25^\circ\text{C}$.

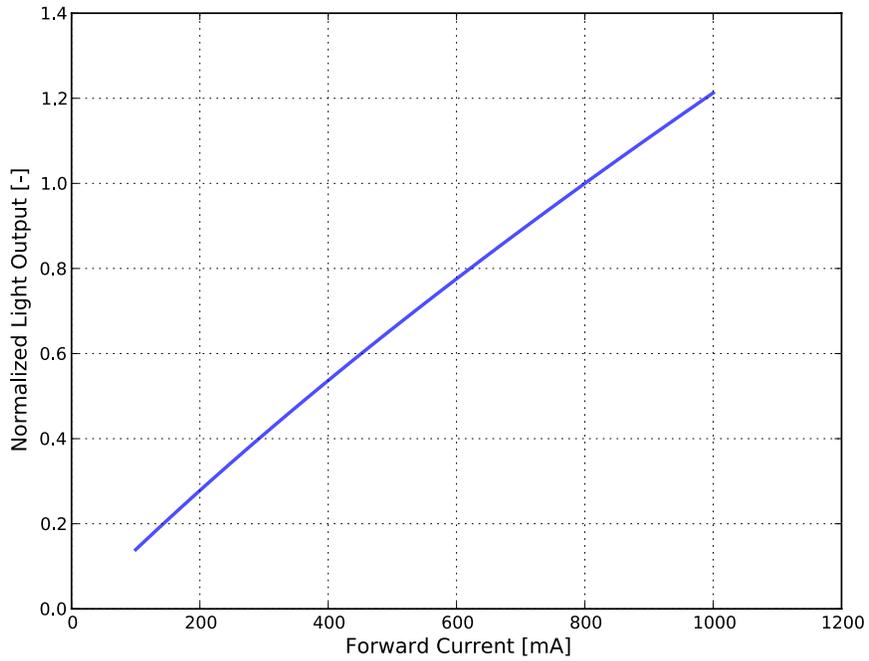


Figure 3c. Typical normalized light output vs. forward current for L150-xxxx5006000S0, $T_j=25^\circ\text{C}$.

Forward Current Characteristics

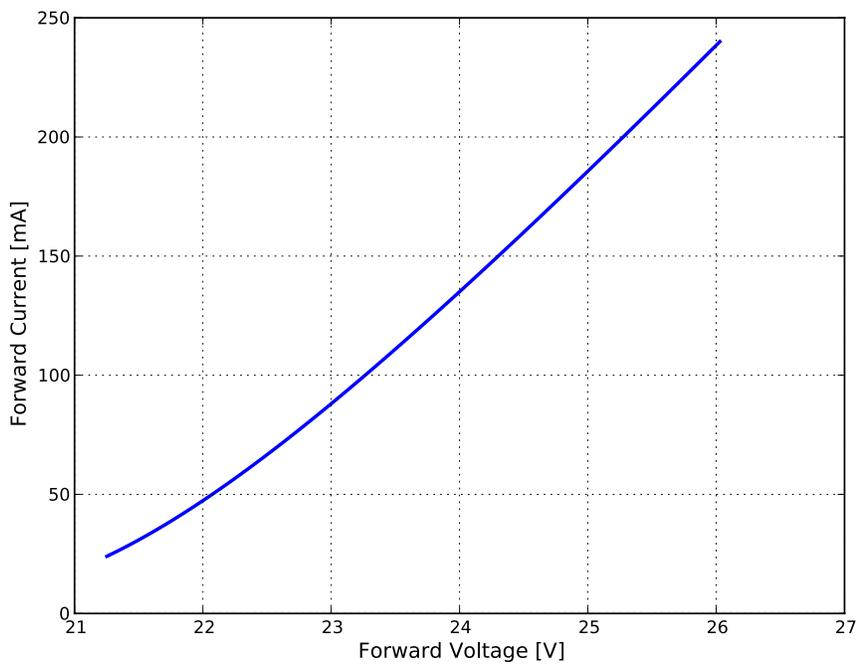


Figure 4a. Typical forward current vs. forward voltage for L150-xxxx502400000, $T_j=25^\circ\text{C}$.

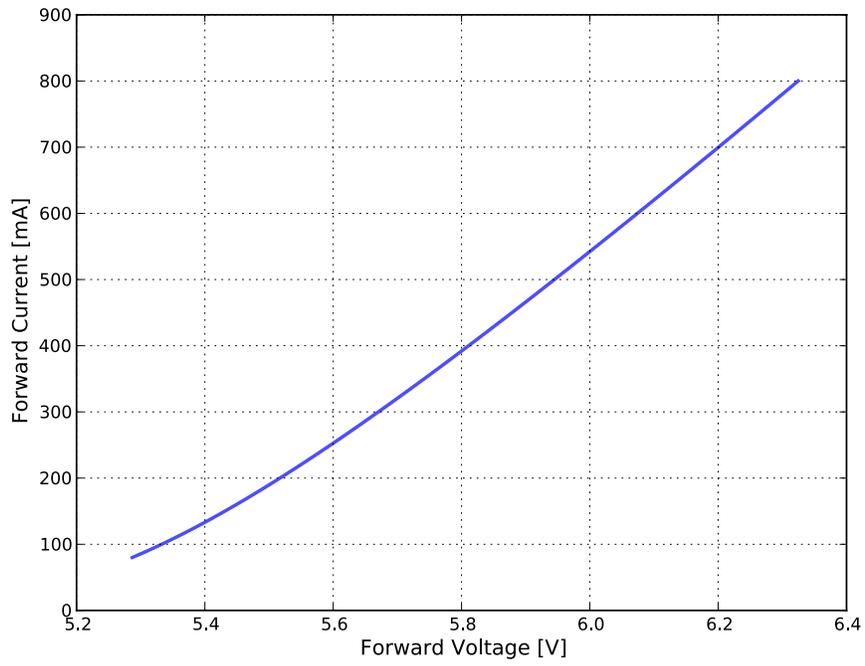


Figure 4b. Typical forward current vs. forward voltage for L150-xxxx500600000, $T_j=25^\circ\text{C}$.

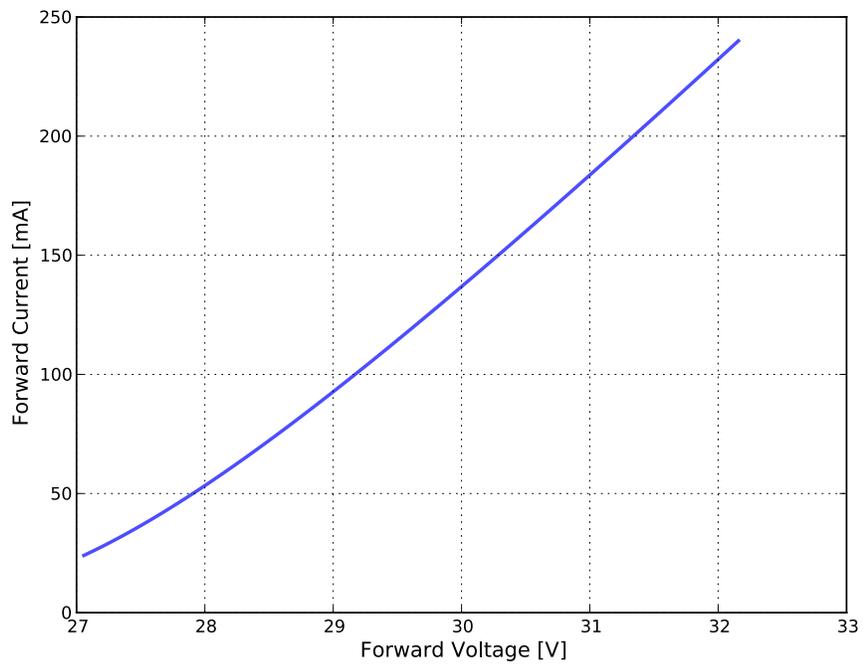


Figure 4c. Typical forward current vs. forward voltage for L150-xxxx503000050, $T_j=25^\circ\text{C}$.

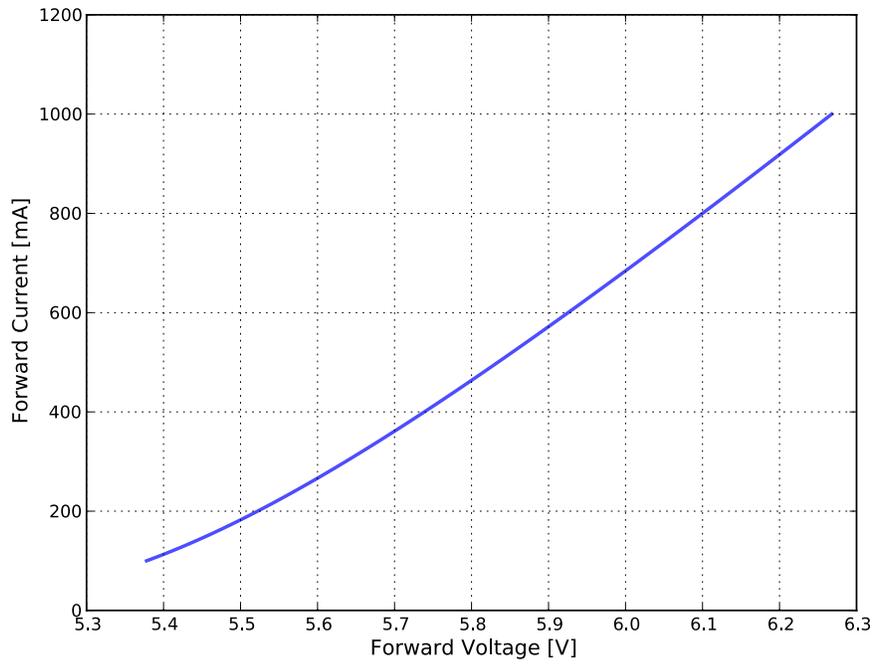


Figure 4d. Typical forward current vs. forward voltage for L150-xxxx5006000S0, $T_j=25^\circ\text{C}$.

Radiation Pattern Characteristics

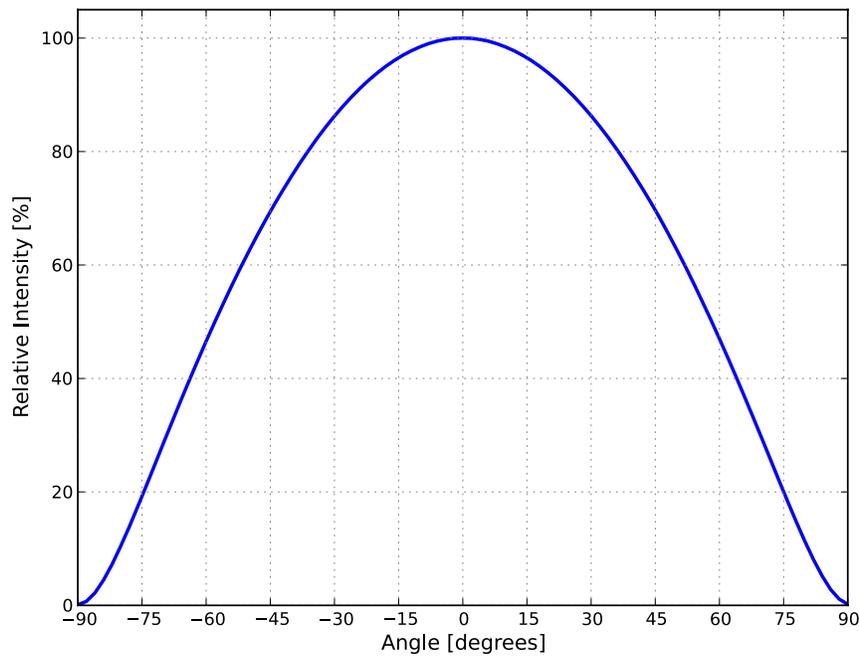


Figure 5. Typical radiation pattern for L150-xxxx50xx000x0 at specified test current, $T_j=25^\circ\text{C}$.

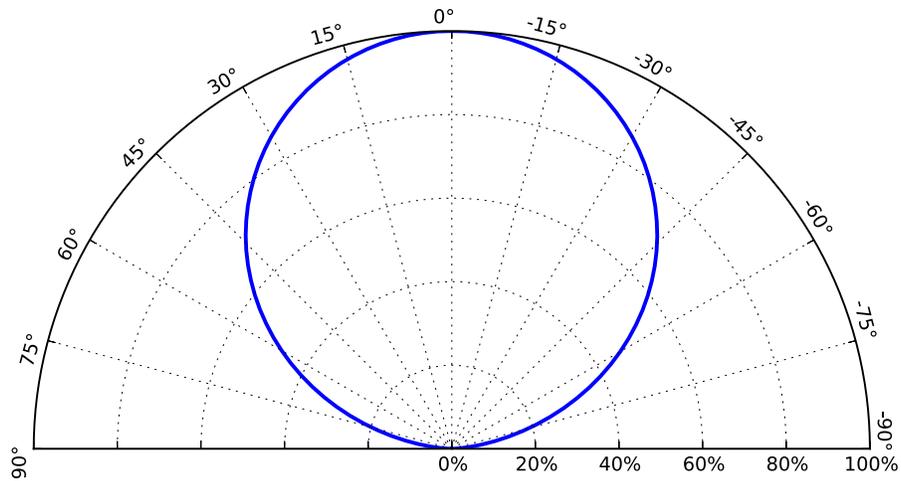


Figure 6. Typical polar radiation pattern for L150-xxxx50xx000x0 at specified test current, $T_j=25^\circ\text{C}$.

Product Bin and Labeling Definitions

Decoding Product Bin Labeling

In the manufacturing of semiconductor products, there are variations in performance around the average values given in the technical datasheet. For this reason, Lumileds bins LED components for luminous flux or radiometric power, color point, peak or dominant wavelength and forward voltage.

LUXEON 5050 (Round LES) LEDs are labeled using a 4-digit alphanumeric CAT code following the format below:

A B C C

Where:

- A** - designates luminous flux bin (example: L=600 to 650 lm, M=650 to 700 lm)
- B** - designates color bin (example: 3=3 SDCM, 5=5 SDCM parts)
- C C** - designates forward voltage bin (example: A1, A2, B1, B2)

Therefore, a LUXEON 5050 (Round LES) with a lumen range of 600 to 650 lm, color bin of 3 and forward voltage range of 23.5 to 24.2V has the following CAT code:

L 3 A 1

LUXEON 5050 (Square LES) LEDs are labeled using a 4-digit alphanumeric CAT code following the format below:

A B B C

Where:

- A** – designates luminous flux bin (example: L=600 to 650 lm, M=650 to 700 lm)
- B B** – designates color bin: (example: 83=2700K and 3 SDCM, 35=5000K and 5 SDCM)
- C** – designates forward voltage bin (example: A, B, C, D)

Therefore, a LUXEON 5050 (Square LES) with a lumen range of 600 to 650 lm, color bin of 83 and forward voltage range of 29.0 to 30.0V has the following CAT code:

L 8 3 A

Luminous Flux Bins

Table 5 lists the standard luminous flux bins for LUXEON 5050 LEDs. Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all CCTs.

Table 5. Luminous flux bin definitions for LUXEON 5050, T_j=25°C.

| BIN | LUMINOUS FLUX ⁽¹⁾ (lm) | |
|-----|-----------------------------------|---------|
| | MINIMUM | MAXIMUM |
| G | 400 | 450 |
| H | 450 | 500 |
| J | 500 | 550 |
| K | 550 | 600 |
| L | 600 | 650 |
| M | 650 | 700 |
| N | 700 | 750 |
| P | 750 | 800 |
| Q | 800 | 850 |
| R | 850 | 900 |
| S | 900 | 950 |
| T | 950 | 1000 |

Notes for Table 5:

1. Lumileds maintains a tolerance of ±7% on luminous flux measurements.

Color Bin Definitions

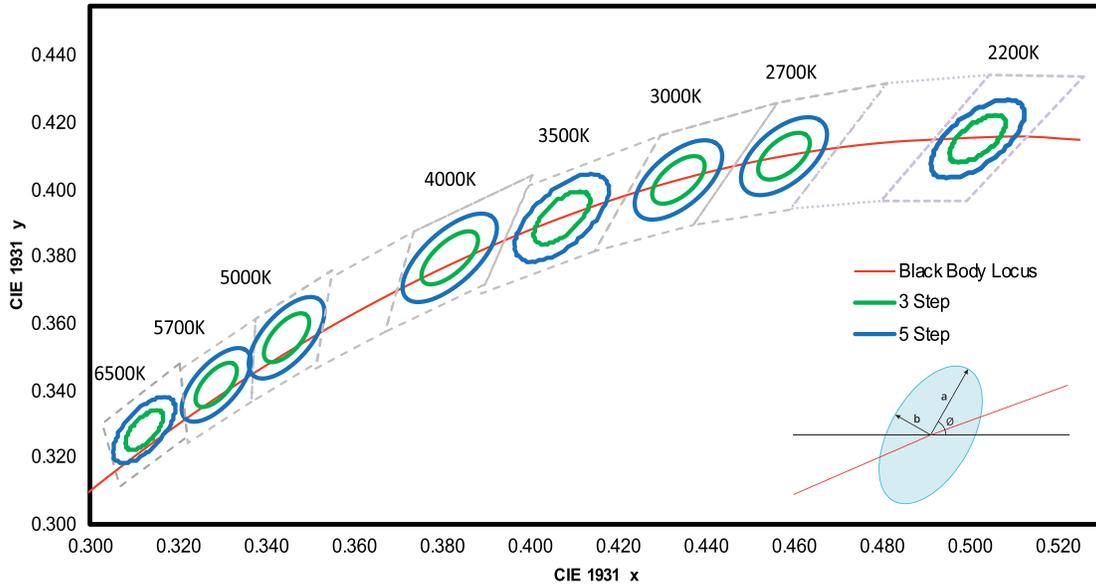


Figure 7. 3- and 5-step MacAdam ellipse illustration for hot-color targeting expected at 85°C.

Table 6. 3- and 5-step MacAdam ellipse color bin definitions for LUXEON 5050 at test current, hot-color targeted at $T_j=85^\circ\text{C}$.

| NOMINAL CCT | COLOR SPACE | CENTER POINT ⁽¹⁾ (cx, cy) | MAJOR AXIS, a | MINOR AXIS, b | ELLIPSE ROTATION ANGLE, θ | LUXEON 5050 (ROUND LES) COLOR BIN CODE | LUXEON 5050 (SQUARE LES) COLOR BIN CODE |
|-------------|-------------------------------|--------------------------------------|---------------|---------------|----------------------------------|--|---|
| 2200K | Single 3-step MacAdam ellipse | (0.5018, 0.4153) | 0.00863 | 0.00398 | 49.27° | 3 | A3 |
| 2700K | Single 3-step MacAdam ellipse | (0.4578, 0.4101) | 0.00810 | 0.00420 | 53.70° | 3 | 83 |
| 3000K | Single 3-step MacAdam ellipse | (0.4338, 0.4030) | 0.00834 | 0.00408 | 53.22° | 3 | 73 |
| 3500K | Single 3-step MacAdam ellipse | (0.4073, 0.3917) | 0.00927 | 0.00414 | 54.00° | 3 | 63 |
| 4000K | Single 3-step MacAdam ellipse | (0.3818, 0.3797) | 0.00939 | 0.00402 | 53.72° | 3 | 53 |
| 5000K | Single 3-step MacAdam ellipse | (0.3447, 0.3558) | 0.00822 | 0.00354 | 59.62° | 3 | 33 |
| 5700K | Single 3-step MacAdam ellipse | (0.3287, 0.3417) | 0.00745 | 0.00320 | 59.09° | 3 | 23 |
| 6500K | Single 3-step MacAdam ellipse | (0.3123, 0.3282) | 0.00669 | 0.00285 | 58.57° | 3 | 13 |
| 2200K | Single 5-step MacAdam ellipse | (0.5018, 0.4153) | 0.01438 | 0.00663 | 49.27° | 5 | A5 |
| 2700K | Single 5-step MacAdam ellipse | (0.4578, 0.4101) | 0.01350 | 0.00700 | 53.70° | 5 | 85 |
| 3000K | Single 5-step MacAdam ellipse | (0.4338, 0.4030) | 0.01390 | 0.00680 | 53.22° | 5 | 75 |
| 3500K | Single 5-step MacAdam ellipse | (0.4073, 0.3917) | 0.01545 | 0.00690 | 54.00° | 5 | 65 |
| 4000K | Single 5-step MacAdam ellipse | (0.3818, 0.3797) | 0.01565 | 0.00670 | 53.72° | 5 | 55 |
| 5000K | Single 5-step MacAdam ellipse | (0.3447, 0.3558) | 0.01370 | 0.00590 | 59.62° | 5 | 35 |
| 5700K | Single 5-step MacAdam ellipse | (0.3287, 0.3417) | 0.01243 | 0.00533 | 59.09° | 5 | 25 |
| 6500K | Single 5-step MacAdam ellipse | (0.3123, 0.3282) | 0.01115 | 0.00475 | 58.57° | 5 | 15 |

Notes for Table 6:

1. Lumileds maintains a tolerance of ± 0.005 on x and y coordinates in the CIE 1931 color space.

Forward Voltage Bins

Table 7. Forward voltage bin definitions for LUXEON 5050, $T_j=25^\circ\text{C}$.

| PART NUMBER | BIN | FORWARD VOLTAGE ⁽¹⁾ (V _f) | |
|--------------------|-----|--|---------|
| | | MINIMUM | MAXIMUM |
| L150-xxxx502400000 | A1 | 23.5 | 24.2 |
| | A2 | 24.2 | 25.0 |
| | B1 | 25.0 | 25.8 |
| | B2 | 25.8 | 26.5 |
| L150-xxxx500600000 | A1 | 5.8 | 6.0 |
| | A2 | 6.0 | 6.2 |
| | B1 | 6.2 | 6.4 |
| | B2 | 6.4 | 6.6 |
| L150-xxxx5030000S0 | A | 29.0 | 30.0 |
| | B | 30.0 | 31.0 |
| | C | 31.0 | 32.0 |
| L150-xxxx5006000S0 | A | 5.8 | 6.0 |
| | B | 6.0 | 6.2 |
| | C | 6.2 | 6.4 |
| | D | 6.4 | 6.6 |

Notes for Table 7:

1. Lumileds maintains a tolerance of $\pm 0.1\text{V}$ on forward voltage measurements.

Mechanical Dimensions

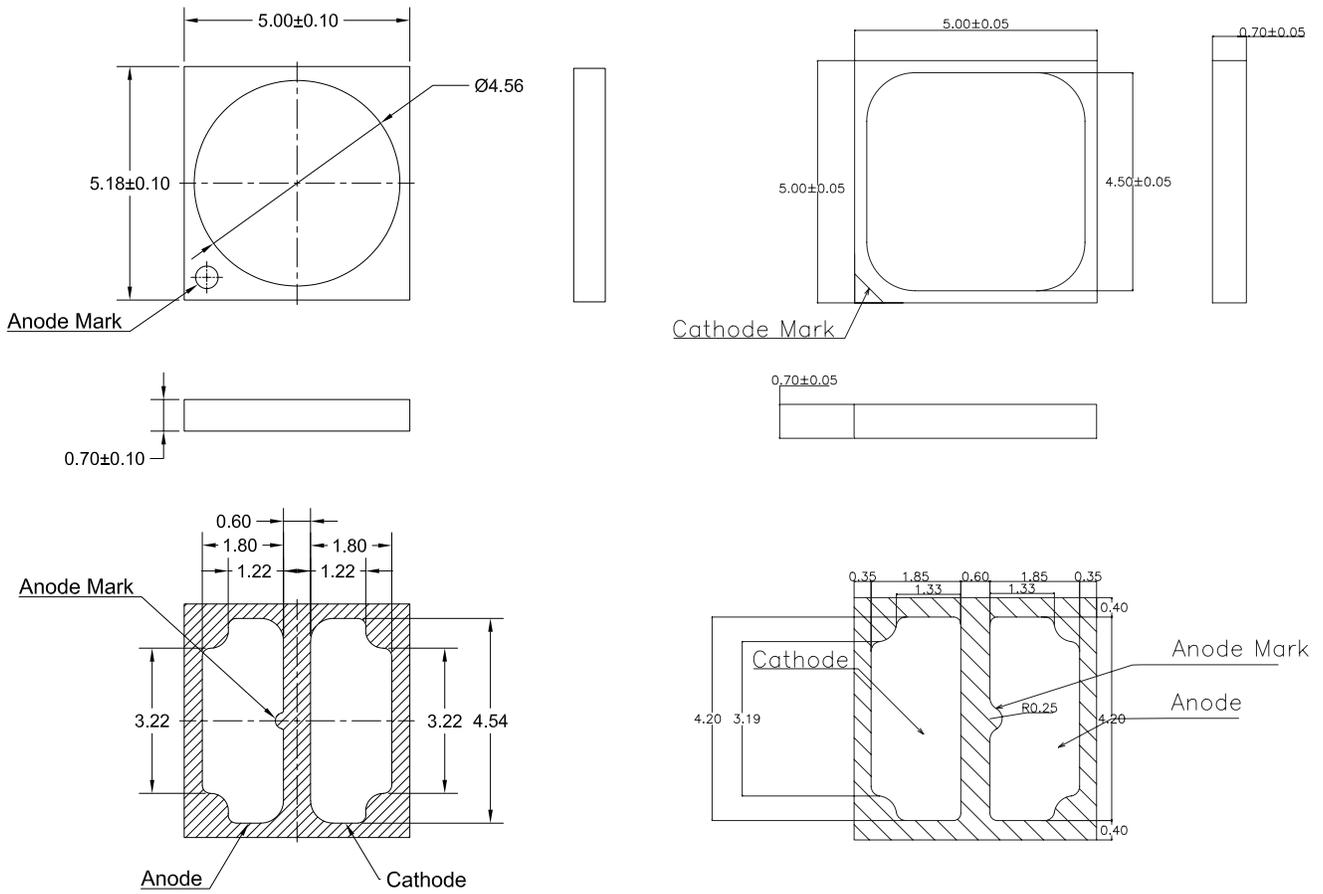


Figure 8. Mechanical dimensions for LUXEON 5050 (Round LES), left, and LUXEON 5050 (Square LES), right.

Notes for Figure 8:

1. Drawings are not to scale.
2. All dimensions are in millimeters.

Reflow Soldering Guidelines

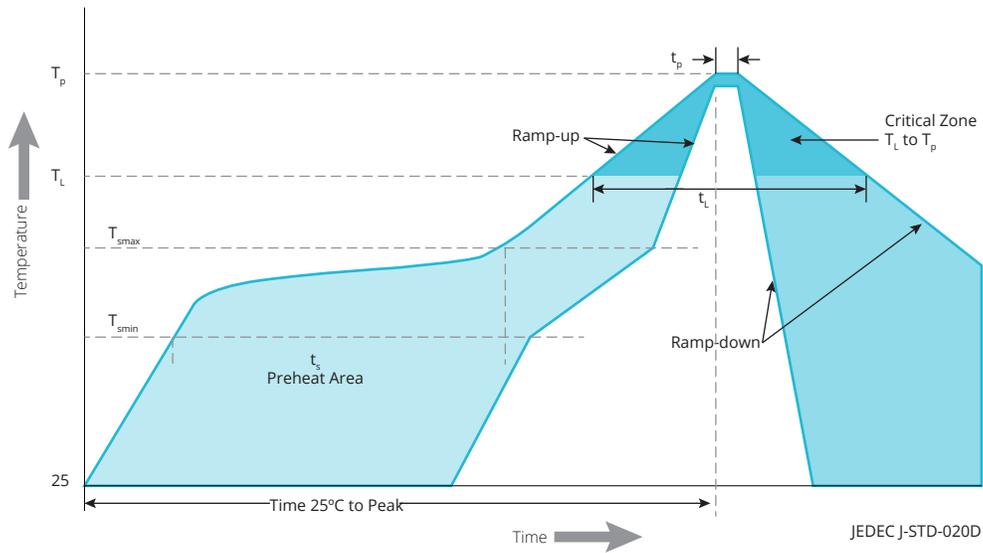


Figure 9. Visualization of the acceptable reflow temperature profile as specified in Table 8.

Table 8. Reflow profile characteristics for LUXEON 5050.

| PROFILE FEATURE | LEAD-FREE ASSEMBLY |
|--|----------------------|
| Preheat Minimum Temperature (T_{smin}) | 150°C |
| Preheat Maximum Temperature (T_{smax}) | 200°C |
| Preheat Time (t_{smin} to t_{smax}) | 60 to 180 seconds |
| Ramp-Up Rate (T_L to T_p) | 3°C / second maximum |
| Liquidous Temperature (T_L) | 217°C |
| Time Maintained Above Temperature T_L (t_t) | 60 to 150 seconds |
| Peak / Classification Temperature (T_p) | 260°C |
| Time Within 5°C of Actual Peak Temperature (t_p) | 20 to 40 seconds |
| Ramp-Down Rate (T_p to T_L) | 6°C / second maximum |
| Time 25°C to Peak Temperature | 8 minutes maximum |

JEDEC Moisture Sensitivity

Table 9. Moisture sensitivity levels for LUXEON 5050.

| LEVEL | FLOOR LIFE | | SOAK REQUIREMENTS STANDARD | |
|-------|------------|----------------|----------------------------|---------------|
| | TIME | CONDITIONS | TIME | CONDITIONS |
| 3 | 168 Hours | ≤30°C / 60% RH | 192 Hours +5 / -0 | 30°C / 60% RH |

Solder Pad Design

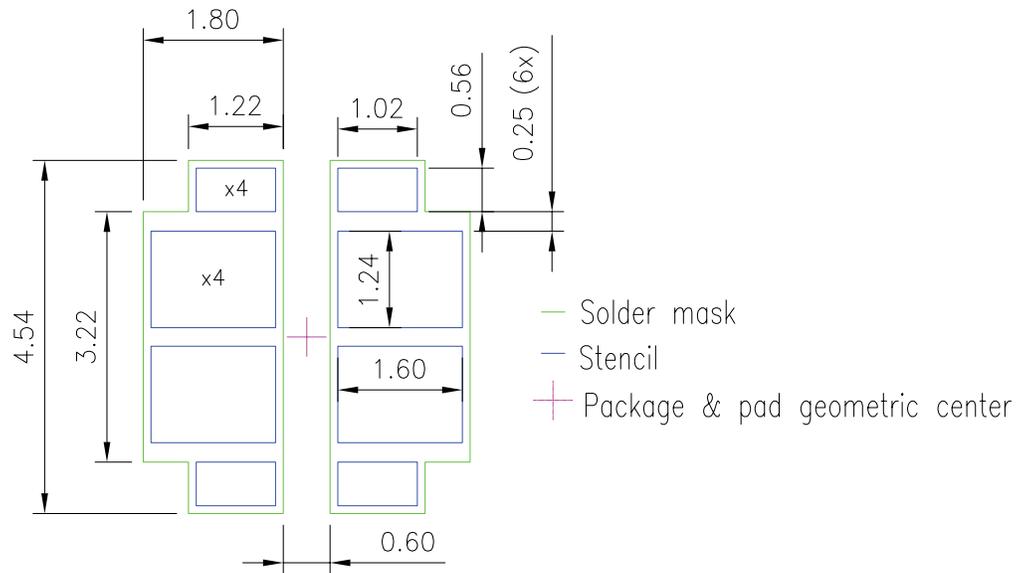


Figure 10. Recommended PCB solder pad layout for LUXEON 5050 (Round LES) and LUXEON 5050 (Square LES).

Notes for Figure 10:

1. Drawings are not to scale.
2. All dimensions are in millimeters.
3. Refer to application brief [AB174](#) for additional details regarding recommended PCB layout design.

Packaging Information

Pocket Tape Dimensions

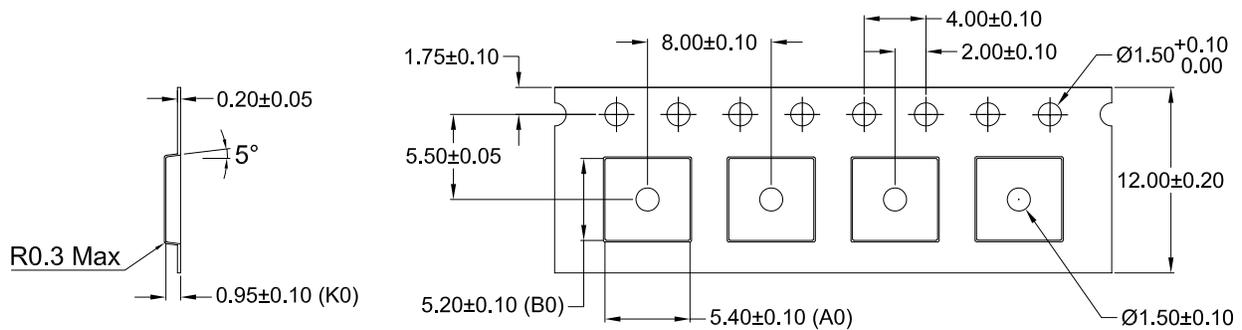
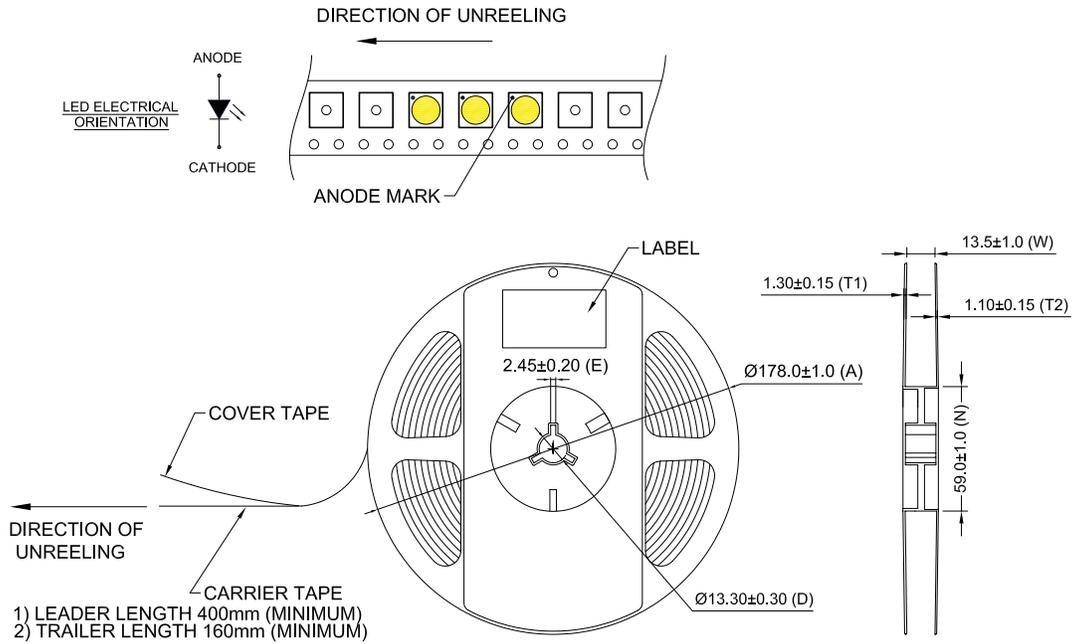


Figure 11. Pocket tape dimensions for LUXEON 5050 (Round LES) and LUXEON 5050 (Square LES).

Notes for Figure 11:

1. Drawings are not to scale.
2. All dimensions are in millimeters.

Reel Dimensions



12a. Reel dimensions for LUXEON 5050 (Round LES).

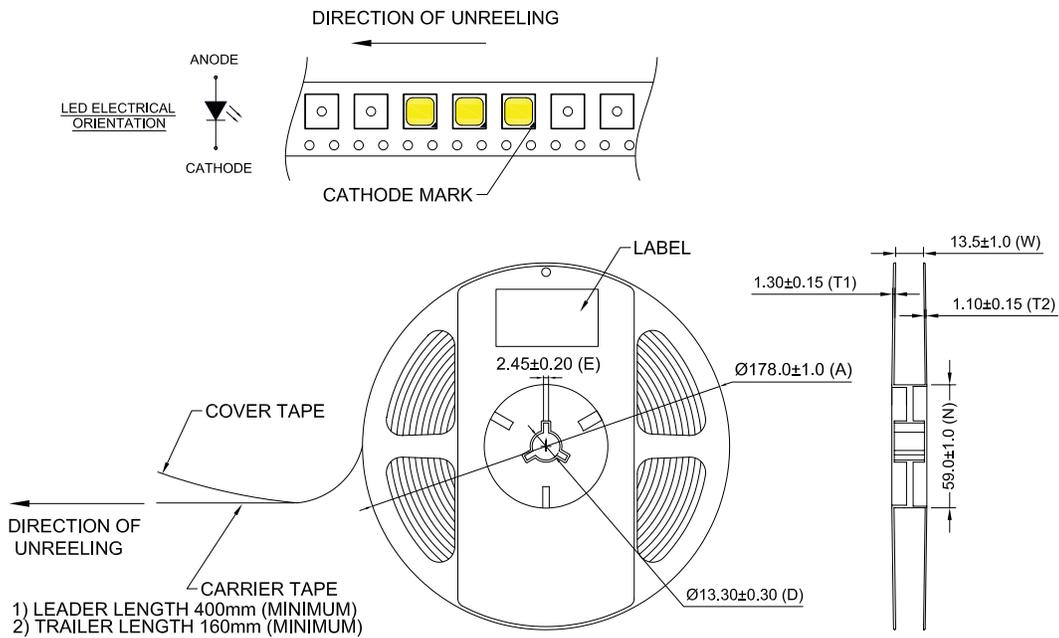


Figure 12b. Reel dimensions for LUXEON 5050 (Square LES).

Notes for Figures 12a and 12b:
 1. Drawings are not to scale.
 2. All dimensions are in millimeters.

About Lumileds

Companies developing automotive, mobile, IoT and illumination lighting applications need a partner who can collaborate with them to push the boundaries of light. With over 100 years of inventions and industry firsts, Lumileds is a global lighting solutions company that helps customers around the world deliver differentiated solutions to gain and maintain a competitive edge. As the inventor of Xenon technology, a pioneer in halogen lighting and the leader in high performance LEDs, Lumileds builds innovation, quality and reliability into its technology, products and every customer engagement. Together with its customers, Lumileds is making the world better, safer, more beautiful—with light.

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